## DAM-3230 User's Manual

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## DAM-3230 Module

## Overview of Module Function

DAM-3230 is a general USB to RS485/RS422 converter, compatible with USB1.1, 1.0 and 2.0 standards, support RS422 and RS485 standards. Converter with zero delay automatic send and receive conversion, unique I/O circuit controls data flow direction automatically, without any handshaking signals (such as RTS, DTR, etc.), no jumper settings to achieve full-duplex (RS-422), half-duplex (RS-485) mode switch, plug and play.

DAM-3230 uses optical isolation (isolation voltage $2.5 \mathrm{KVrms} / 500 \mathrm{VDC}$ insulation), Specific DC/DC module, RS-422/RS-485 provides 600W per-line of lightning and surge, +/-15KV ESD protection.

## Terminal Distribution



## Module Features

Isolated USB to RS-422/RS-485 converter module
> Input: USB standard, USB1.1, 1.0 standard, EIA RS-485, RS-422 standard, compatible with 2.0
> Output: RS-422/RS-485 standard
> Working Mode: asynchronous point to point, point to multipoint, 2-wire half-duplex , 4-wire full-duplex
> Direction Control: automatic data flow control, distinguish and control data transfer direction automatically
> Baud Rate: 300-115200bps
> Load Capacity: in point to multipoint mode, for each converter, it allows to connect with 128 RS-422 or RS-485 interface devices
> Transmission Distance: RS-485/422 is 5000 m ( 9600 bps ), USB port is not more than 5 m .
> Interface Protection: 1500W lightning, surge protection, $\pm 15 \mathrm{KV}$ ESD protection
> Interface Type: USB Interface A-type (female), RJ-45 and DB9 male connector
$>$ Indicator: one power indicator (PWR), one sending indicator (TXD), and one receiving indicator (RXD)
> Transmission Media: twisted pair or shielded cable
> Transfer Rate: 115200 bps to 300 M
38400bps to 2.4 KM
9600bps to 5KM
$>$ Communication Distance: 0~5000m (115200bps ~ 9600bps)
$>$ Operating Environment: $-25^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$, relative humidity $5 \%$ to $95 \%$

## Pin Definition

| Pin | Name | Definition |
| :--- | :--- | :--- |
| 1 | GND | Ground |
| 2 | T/R+ | RS-485 positive port/ The positive port of RS-422 (send data) |
| 3 | T/R- | RS-485 negative port/ The negative port of RS-422 (send data) |
| 4 | RXD + | The positive port of RS-422 (receive data) |
| 5 | RXD- | The negative port of RS-422 (receive data) |
| 6 | GND | Ground |

## Communication Connection Diagram

USB to RS-422 Converter

1. RS-422 point to point/four-wire full-duplex

2. RS-422 point to multipoint/ four-wire full-duplex


RS-422 Device
3. The full-duplex communication of multiple DAM-3230 interface converters


DAM-3230
DAM-3230

USB to RS-485 Converter

1. RS-485 point to point/two-wire half-duplex

2. RS-485 multipoint/ two-wire half-duplex


RS-485 Device


RS-485 Device
$\vdots$


RS-485 Device
3. The half-duplex communication of multiple DAM-3230 interface converters


DAM-3230
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## Common Faults and Exclusion Method

1. Data Communication Failure
$>$ Check the USB interface, whether the wiring is correct.
$>$ Checks the RS-485/RS-422 output interfaces, whether the wiring is correct.
$>$ Check the power supply is normal.
> Check the receiving indicator is flashing
$>$ Check the sending indicator is flashing
> Check whether the terminals are connected well.
2. Data loss or errors
> Check the transfer rate and the format are consistent of the data communications equipment at both ends.
